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GIOVENZANA INTERNATIONAL B.V.



ENERGY TRANSMISSION SYSTEM BUSBAR - MULTIPOLE - FESTOON





PRODUCTS INDEX

4/25 BUSBAR SYSTEM									26/29	9 1	MULTIPOLE SYSTEM								
6/7 Line construction														LIN	IE TYP	E / AN	1PERA	GE CO	/ERAGE
8 Technical Data - Busbar and M	ultipole System								MP)4P			40A	50A	60A	70A	100A	140A	160A 200A 320A
TDCO		404			E / AMPI				28/29		re-Mounted Conductors Poles	HHHH			60A		100A	140A	
TR60		4UA	5UA	bua	/UA 10	UA 14UA	A 160	A 200A 320A				4 Poles							
10/11 Continuous conductors Max 5 Poles		40A		60A					30/4	1	FESTOON SYSTEM								
	Max 5 conductors slot								32	L	ine construction								
Pre-mounted conductors Max 5 Poles		40A		60A					LIN	E 30)								
	4 poles 5 poles								34/3	5 5	Standard								
TR85H5P		40A	50A	60A	70A 10	0A 140A	A 160	A 200A 320A		(;	also available for HAZARDOUS LOCATIONS)**	L 4							
									LIN	E 4'									
14/15 Continuous conductors Max 5 Poles		40A			70A 10	0A 140A	Α		36/3		Standard								
	Max 5 conductors slot									(;	also available for HAZARDOUS LOCATIONS)**								
Pre-mounted conductors Max 5 Poles		40A			70A 10	0A 140A	A		36/3	7 5	Stainless Steel								
	4 poles 5 poles																		
TR85H7P		40A	50A	60A	70A 10	00A 140A	A 160	A 200A 320A	LIN	E W	IRE-ROP								
18/19 Continuous conductors Max 7 Poles	Max 7 conductors slot		50A		10	0A	160	A 200A 320A * *	38		Standard	0							
											BEAM								
Pre-mounted conductors Max 7 Poles			50A		10	0A	160	A 200A 320A * *	38	Ī	Light Series	TT							
	7 poles					•		rallel connections											
22/23 Accessories											ND ROUND CABLES		······						
24/25 Survey									40	F	lat cables and round cables with dual s	train relief cords	-						
									A1 /A		NEWS: GIOVENZANA VERTICAL	RIISBAD							
									41/4	· · · · · ·	NEWS. GIOVENZANA VERTICAL	DUSDAK							

Energy Transmission Systems - Rev. 02/2023

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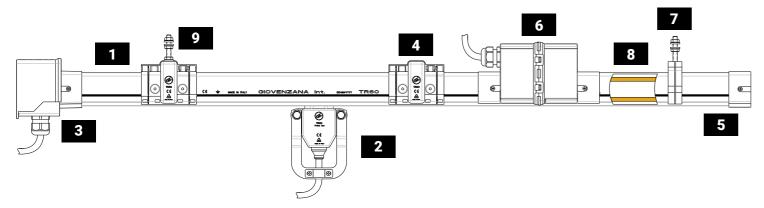


BUSBAR SYSTEM

The Conductor Busbar System is a modern and safe power transmission system for various types of equipment, such as cranes, overhead cranes, conveyor belts, chain conveyors, etc...

The busbar system complies with relevant international standards, ensuring operator safety, ease of installation and reliability. The "H" honeycomb profile of the TR85H line ensures greater strength and light weight.

TYPICAL LAYOUT



_		
1 BUSBAR		PVC Housing
2 TROLLEY CUR	RENT COLLECTOR	Transmits the energy from the conductor to the machine
3 HEAD FEED BO	OX	Connects power supply to the conductor
4 JOINT BOX		Links two busbars
5 END CAP		Closes and protects the busbar end
6 IN-LINE FEED	вох	Connects power supply from centre to avoid the voltage drop
7 HANGER CLAI	MP	Connects the busbar to the brackets
8 COPPER STRI	Р	Transmits the energy from the power supply to the current collector
9 FIXED POINT		Creates a fixed point

TYPICAL APPLICATIONS



CRANE TECHNOLOGY

Cranes and Hoists Recycling plans Galvanized plants



Electric systems Automated conveyors



BMU

Building Maintenance Units Airport and terminal stations Skyscrapers

Cleanroom technology



PEOPLE MOVER SYSTEM

People movers Vertical elevators Inclined elevators



STORAGE

High-bay warehouses Automated storage





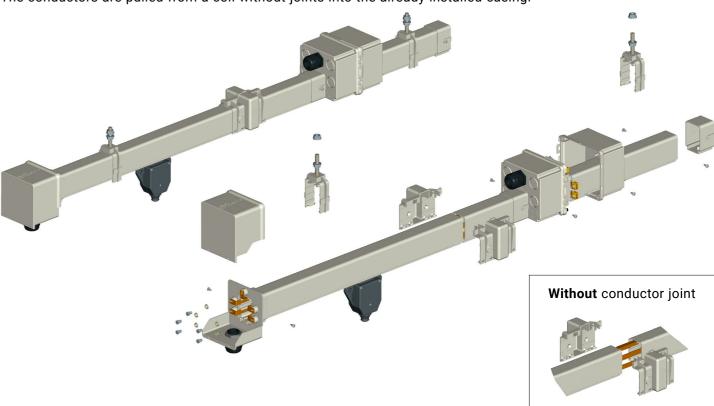
AIRCRAFT HANGAR DOORS

AVAILABLE VERSIONS

BUSBAR

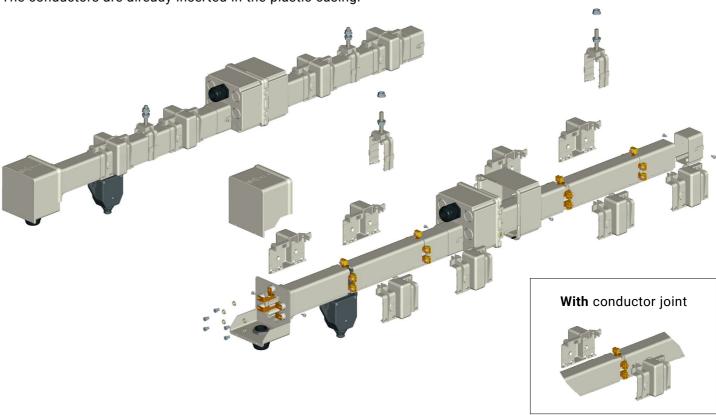
A. CONTINUOUS CONDUCTORS

The conductors are pulled from a coil without joints into the already installed casing.



B. PRE-MOUNTED CONDUCTORS

The conductors are already inserted in the plastic casing.



BUSBAR SYSTEM

LINE CONSTRUCTION

When deciding on the size of the trolleys, it is necessary to consider:

- Maximum current in service;
- Devices (cage motors, slip-rings motors, resistors, electronic starters);
- · Starting current of the devices;
- · Maximum ambient temperature;
- · The distance between device to the nearest power supply;
- · Allowable voltage and voltage drop in continuous duty and starting;
- Type of current;
- Duty cycle of the devices (load factor).

CALCULATION OF THE VOLTAGE DROP

• The voltage drop must not exceed 5% of the rated voltage under normal operating conditions.

Three-phase alternating current:

$$\Delta u = \sqrt{3} \times I \times Lt \times Z$$

 $\Delta u\% = \Delta u \times 100$

U

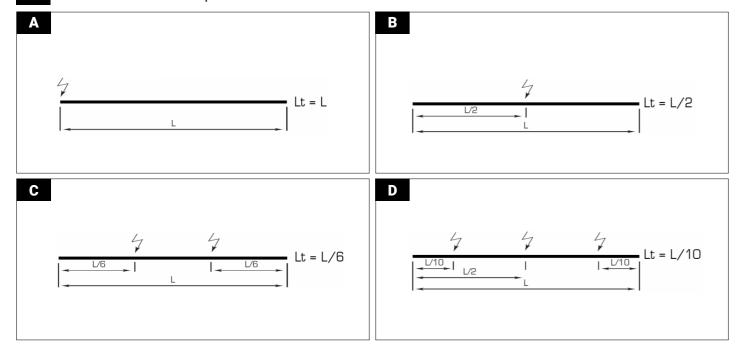
Keys:

 Δu = Voltage drop [V] $\Delta u\%$ = Voltage drop [%] I = Current intensity [A] Lt = Length of section [m] Z = Impendence [Ω/m] U = Voltage [V]

POWER FEED: BUSBAR TRACK LENGHT

Proper arrangement of power points minimizes voltage reduction.
 If "L" is the line length, "Lt" is the maximum track length to consider voltage reduction.

- A Lt = L with ending/starting power feed
- B Lt = L/2 with in-line power feed
- C Lt = L/6 with power feed at 1/6 from each end
- Lt = L/10 with three power feed at L/2 and L/10 from each end



CURRENT IN CONTINUOUS SERVICE

TECHNICAL

· Specify the number of devices working simultaneously to calculate the corresponding current:

$$ln = l_1 + l_2 + l_3 + ...$$

• The current can be determined by the power of the devices [W], which, for a three-phase system, is equal to:

In =
$$\frac{Pu}{\sqrt{3} \times U \times \cos \varphi \times \eta}$$

Keys:

In = Current consumption [A]
Pu = Power devices [W]
η = Devices performance
U = Operating Voltage [V]
cosφ = Power factor

• In the absence of information on the operation of simultaneous devices, consider the following table:

	LIFTING EQUIPMENT IN USE									
N° OF IN-LINE LIFTING DEVICE	1 ST ENGINE	2 ND ENGINE	3 TH ENGINE	4 TH ENGINE						
	max power engine*		decreasing power engine*							
1	х	х								
2	х	х	х							
3	Х	Х	X							
4	Х	Х	Х	Х						
5	Х	Х	X	Х						
N° 2 lifting equipment operating simultaneously	х	х	x	х						

^{*} About η motors connected in parallel with rated current In', consider In = $\eta \times In'$.

STARTING CURRENT

• Calculate the numbers of simultaneously started devices and the device already in service, then calculate the corresponding current. If the startup current is not known, proceed with the following approximation:

For a single user $Ia = K \times In \qquad K = \underbrace{Starting\ current\ (Ia)}_{Nominal\ current\ (In)}$

As a general rule, consider: K = 5 to 6 for cage motors K = 2 for winding motors K = 2 for inverters

(frequency converters)

7

• In the absence of information on the operation of simultaneous devices, consider the following table:

	LIFTING EQUIPMENT IN USE											
N° OF IN-LINE LIFTING DEVICE	1 st E	NGINE	2 ND EN	IGINE	3 [™] ENGINE		4 [™] ENGINE					
LIFTING DEVICE	la	ln	la	ln	la	ln	la	In				
1	х			х								
2	х			х		х						
3	Х		Х									
4	Х		Х			х						
5	Х		Х			х		Х				
N° 2 lifting equipment operating simultaneously	х		х			х		х				



TECHNICAL DATA

GENERAL CHARACTERISTICS

	TR	160		TR8	5H5P		1	R85H7	Ρ		MP04P	
	40	60	40	70	100	140	50	100-200*	160-320*	60	100	140
Operating current 23°C	40A	60A	40A	70A	100A	140A	50A	100A	160A	60A	100A	140A
Comply with standards			CE	I EN 6043	39-1, CEI E	N 60439-2	, CEI EN 6	0695-2-1,	CEI EN 605	570		
Markings						(€	ERC					
Rated operating voltage [Ue]						600	0Vac					
Frequency						50	OHz					
Conditional short circuit withstand current						10) ka					
Fuse rating gG	40A	60A	40A	70A	100A	140A	50A	100A	160A	60A	100A	140A
Protection class CEI EN 60529	:	IP13 (IP44 with gasket accessories) IP20										
Flammability resistance of the busbar:	•											
UL94		V0										
Cei EN 60695-2-1						96	0°C					
Ambient Temperature												
operating						-30°C	+55°C					
storage						-30°C	+70°C					
Max admissible trolley speed				20	00 m/min ⁻¹					4	400 m/min	1 ⁻¹
ETP Copper strip section [mm²]	10 10×1	15 10×1,5	9,3 15,5×0,6	15,5 15,5×1	23,25 15,5×1,5	31 15,5×2	10 12,5×0,8	22,5 12,5×1,8	31,25 12,5×2,5	15	24	32
Resistance [Ω/m 10 ⁻⁴]	17	11,33	18,27	10,96	7,83	5,48	17	8,38	5,29	11,33	7,83	5,48
Impendence [Ω/m 10 ⁻⁴]	17,09	11,38	18,36	11,01	7,87	5,55	17,09	8,42	5,36	11,38	7,87	5,55

^{* 200}A and 320A models are obtained in parallel configuration, thus for 4 poles only. Values given are for the single conductor.

CONDUCTORS BARS WEIGHT TABLE (complete of conductors)

		TR	60		TR85H5P			TR85H7P			MP04P		
		40	60	40	70	100	140	50	100	160	60	100	140
Weight [l	(g/m] +/- 50g	•											
•	4 poles	1,05	1,25	1,40	1,65	1,95	2,25	-	-	-	1,25	1,54	1,83
•	5 poles	1,15	1,35	1,50	1,80	2,15	2,55	-	-	-	-	-	-
	7 poles	-	-	-	-	-	-	1,70	2,30	3,05	-	-	-

PVC BUSBAR CHARACTERISTICS

MATERIAL	CERTIFICATIONS	RIGID PVC
	UL94	V0
Self-extinguish	DIN 4102	B2
	D.M. 6/7/83	CI
Ultimate tensile strenght	ISO R527 23°C	430 kg/cm³
Yield point	ISO R527 23°C	460 kg/cm³
Modulus of elasticity	ISO R178 23°C	30.000 kg/cm³
Impact resistance	DIN 53453	Unbroken
Dielectric strenght	ASTM 149	25 kv/mm
Softening temperature - Vicat	ISO R306 49N	82°C



TR60 continuous conductors

ITEM	PRODUCT	SPECIFICATION	40A	60A
BUSBAR	GIQUENZANE	Standard lenght: 4 meters *. Material: PVC.	TR6	000W
CONDUCTOR SIZE		ETP copper.	CS40 10×1 - 10mm²	CS60 10×1,5 - 15mm²
JOINT BOX		Material: plastic. To connect two busbars.	TR6	001W
HANGER		Material: plastic. Max support spacing: 1,33 m.	TR6	002W
CLAMP		Material: steel. Max support spacing: 1,33 m.	TR	5020
END CAP		Material: plastic. Closes and protects the busbar end.	TR6	006W
FEED BOX		Material: plastic. To use to feed the line (at the head of the line).	TR6	003W
IN-LINE FEED		To use along the line in order to prevent voltage drop. Clamps or screws + nuts not included.	Recommended	008W use of dedicated s to page 23.
TROLLEY CURRENT COLLECTOR		25A - 4 conductors.	TRO	5004
(for straight and curved lines)		25A - 5 conductors.	TR	5005

ITEM	PRODUCT	SPECIFICATION	40A 60A
TOWING ARM		To use to move the trolley current collector.	TR8557
TOWING ARM BRACKET		Alternative product of TR8557 (with TR8510).	TR6007
TOWING ARM		To use with TR6007 or TR6013.	TR8510
DOUBLE TROLLEY SUPPORT		For utilization with two trolleys in order to have ampacity of 50A.	TR6013
FIXED POINT		Fix the line to control thermal expansion. One for each line.	TR6014W
TRANSFER GUIDE			TR6034
SPRING LOADED TOWING ARM		For transfer guide.	TR8538
GASKET IP44			TR6012
CONDUCTOR INSERTION TROLLEY		For insertion of copper conductor in the line.	TR6011
DE-COIL UNIT			TR8513



TR60 PRE-MOUNTED CONDUCTORS

ITEM	PRODUCT	SPECIFICATION	40A	60A		
		Standard lenght: 4 meters *. 4 conductors.	TR60404CW	TR60604CW		
BUSBAR		Standard lenght: 4 meters *. 5 conductors.	TR60405CW	TR60605CW		
	a comment of the comm	Conductor type.	Included in busbar code 10×1 - 10mm²	Included in busbar code 10×1,5 - 15mm²		
JOINT BOX		Material: plastic. To connect two busbars.	TR60	001W		
HANGER		Material: plastic. Max support spacing: 1,33 m.	TR60	002W		
CLAMP		Material: steel. Max support spacing: 1,33 m.	TR6	020		
END CAP		Material: plastic. Closes and protects the busbar end.	TR60	006W		
FEED BOX		4 conductors.	TR6003A4W			
		5 conductors.	TR6003A5W			
IN-LINE FEED		4 conductors.	TR600	08A4W		
IIN-LINE FEED		5 conductors.	TR600	08A5W		
TROLLEY		25A - 4 conductors.	TR6	004		
CURRENT COLLECTOR		25A - 5 conductors.	TR6005			

ITEM	PRODUCT	SPECIFICATION	40A 60A
TOWING ARM		To use to move the trolley current collector.	TR8557
TOWING ARM BRACKET		Alternative product of TR8557 (with TR8510).	TR6007
TOWING ARM		To use with TR6007 or TR6013.	TR8510
DOUBLE TROLLEY SUPPORT		For utilization with two trolleys in order to have ampacity of 50A.	TR6013
FIXED POINT		To fix the line to control thermal expansion. 1 for each line.	TR6014W
		LEFT 4 conductors.	TR6034A4W
TRANSFER		LEFT 5 conductors.	TR6034A5W
GUIDE		RIGHT 4 conductors.	TR6035A4W
		RIGHT 5 conductors.	TR6035A5W
SPRING LOADED TOWING ARM		For transfer guide.	TR8538
GASKET IP44			TR6012



BUSBAR SYSTEM

TR85H5P CONTINUOUS CONDUCTORS

ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A	
BUSBAR	GIOUENZ	Standard lenght: 4 meters *. Material: PVC.		TR85	H5PW		
CONDUCTOR SIZE		ETP copper.	RM40 15,5×0,6 9,3mm ²	RM70 15,5×1 15,5mm²	RM100 15,5×1,5 23,25mm ²	RM140 15,5x2 31mm ²	
		Material: plastic. To connect two busbars.		TR8	501W		
JOINT BOX		Material: steel. To connect two busbars.					
HANGER		Material: plastic. Max support spacing: 1,33 m.	TR8502W				
CLAMP		Material: steel. Max support spacing: 1,33 m.	TR8525				
END CAP		Material: plastic. Closes and protects the busbar end.	TR8506W				
FEED BOX		Material: plastic. To use to feed the line (at the head of the line).		TR85	503W		
IN-LINE FEED		To use along the line to prevent voltage drop. Clamps or screws + nuts not included.	Recomm	ended use o	5 47W f dedicated a age 23.	ccessories	
		35A - 4 conductors.		TR8	511		
TROLLEY CURRENT		35A - 5 conductors.		TR	3512		
COLLECTOR		70A - 4 conductors.		TR8	518		
		70A - 5 conductors.		TR	8519		
TROLLEY CURRENT	£1.3	35A - 4 conductors.		TRE	3516		
COLLECTOR FOR CURVES		70A - 4 conductors.	TR8532				

			CONTINUOUS CON		NDUCTORS	
ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A
TOWING ARM		To use to move the trolley current collector.		TR8	8557	
TOWING ARM BRACKET		Alternative product of TR8557 (with TR8510).	TR6007			
TOWING ARM		To use with TR6007 or TR8523.	TR8510			
DOUBLE TROLLEY SUPPORT		For utilization with two trolleys in order to have ampacity of 140A.	TR8523			
FIXED POINT		To fix the line to control thermal expansion 1 for each line.	TR8527.1			
EXPANSION JOINT	The state of the s	To use to compensate thermal expansion.	TR85H5P07W			
INSPECTION JOINT		To use to exctract the trolley from the line (when there are more than two trolleys).	TDOELLEDOOM			
SECTION JOINT		To use to section the line (double up the number of the trolleys).	TR85H5P45W			
TRANSFER GUIDE				TR85I	H5P34	
SPRING LOADED TOWING ARM		For transfer guide.	TR8538			
GASKET IP44				TR8	505S	
CONDUCTOR INSERTION TROLLEY		For insertion of copper conductor in the line.		TR8	3514	
DE-COIL UNIT				TR8	8513	



TR85H5P PRE-MOUNTED CONDUCTORS

ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A	
		Standard lenght: 4 meters *. 4 conductors.	TR85H5P 404CW	TR85H5P 704CW	TR85H5P 1004CW	TR85H5P 1404CW	
BUSBAR		Standard lenght: 4 meters *. 5 conductors.	TR85H5P 405CW	TR85H5P 705CW	TR85H5P 1005CW	TR85H5P 1405CW	
			Included in Busbar code				
		Conductor type.	15,5×0,6 9,3mm ²	15,5×1 15,5mm ²	15,5×1,5 23,25mm ²	15,5×2 31mm ²	
JOINT BOX		Material: plastic. To connect two busbars.	TR8535W		-		
HANGER		Material: plastic. Max support spacing: 1,33 m.	TR8502W				
CLAMP	Ò	Material: steel. Max support spacing: 1,33 m.	TR8525				
END CAP		Material: plastic. Closes and protects the busbar end.	TR8506W				
FFFD DOV		4 conductors.	TR85H5P03A4W				
FEED BOX		5 conductors.	TR85H5P03A5W				
IN-LINE FEED		To use along the line in order to prevent voltage drop.	TR8547W				
		35A 4 conductors.		TR8	511		
TROLLEY CURRENT		35A 5 conductors.	TR8512				
COLLECTOR		70A 4 conductors.		TR8	518		
		70A 5 conductors.	TR8519				
TROLLEY CURRENT		35A 4 conductors.		TRE	3516		
COLLECTOR FOR CURVES		70A 4 conductors.		TRE	3532		

ITEM	PRODUCT	SPECIFICATION	40A 70A 100A 140A		
TOWING ARM		To use to move the trolley current collector.	TR8557		
TOWING ARM BRACKET		Alternative product of TR8557 (with TR8510).	TR6007		
TOWING ARM		To use with TR6007 or TR8523.	TR8510		
DOUBLE TROLLEY SUPPORT		For utilization with two trolleys in order to have ampacity of 140A.	TR8523		
FIXED POINT		To fix the line to control thermal expansion. 1 for each line.	TR8527.1		
SECTION JOINT		To use to section the line (double up the number of the trolleys).	TR85H5P45W		
		LEFT 4 conductors.	TR85H5P34A4W		
TRANSFER		LEFT 5 conductors.	TR85H5P34A5W		
GUIDE		RIGHT 4 conductors.	TR85H5P35A4W		
		RIGHT 5 conductors.	TR85H5P35A5W		
SPRING LOADED TOWING ARM		For transfer guide.	TR8538		
GASKET IP44			TR8505S		



TR85H7P **CONTINUOUS CONDUCTORS**

ITEM	PRODUCT	SPECIFICATION	50A	100/200A*	160/320A*	
BUSBAR	GIOUENZAN	Standard lenght: 4 meters.	TR85H7PW			
CONDUCTOR SIZE		ETP copper.	CSH750 12,5×0,8 10mm ²	CSH7100 12,5×1,8 22,5mm ²	CSH7160 12,5×2,5 31,25mm ²	
		Material: plastic. To connect two busbars.	TR8501W			
JOINT BOX		Material: steel. To connect two busbars.		TR8524		
HANGER		Material: plastic. Max support spacing: 1 m.	TR8502W			
CLAMP		Material: steel. Max support spacing: 1 m.	TR8525			
END CAP		Material: plastic. Closes and protects the busbar end.	TR8506W			
FEED BOX		Only for 7 poles till 100A.	TR85H7P005W -		-	
IN-LINE FEED		Clamps or screws + nuts not included.	TR85H7P03W Recommended use of dedicated accessorie to page 23.		ed accessories	
TRANSITION BOX		For parallel connections 200A or 320A.	- TR8564		564	
FIXED POINT		To fix the line to control thermal expansion. 1 for each line.	TR8527.1			
		35A - single.		TR85H7P001		
TROLLEY CURRENT COLLECTOR		70A - double. TR85H7P0		TR85H7P002		
		105A - triple.		TR85H7P010		

ITEM	PRODUCT	SPECIFICATION	50A 100/200A* 160/320A*
		Single.	TR8557
TOWING ARM		Double.	TR8558
		Triple.	TR8559
4 POLES		Single (3ph 70A-PE 35A).	TR8561
TROLLEY CONNECTION		Double (3ph 140A-PE 70A).	
CLAMP	Oce	Triple (3ph 210A-PE 105A).	TR8562
EXPANSION JOINT	The state of the s	To use to compensate thermal expansion.	TR85H7P07W
INSPECTION JOINT		To use to exctract the trolley from the line (when there are more than two trolleys).	TR85H7P28W
SECTION JOINT		To use to section the line (double up the number of the trolleys).	TR85H7P45W
GASKET IP44			TR8505S
CONDUCTOR INSERTION TROLLEY		For insertion of copper conductor in the line.	TR85H7P14
DE-COIL UNIT			TR8513



TR85H7P

PRE-MOUNTED CONDUCTORS

ITEM	PRODUCT	SPECIFICATION	50A	100A	160A	200A*	320A*
		Standard lenght: 4 meters *. 4 conductors.	-	-	-	TR85H7P 1007CW	TR85H7P 1607CW
BUSBAR		Standard lenght: 4 meters. 7 conductors.	TR85H7P 507CW	TR85H7P 1007CW	TR85H7P 1607CW	-	-
	4 0 0 °	Conductor			cluded in busba		-
		type.	12,5×0,8 10mm ²	12,5×1,8 22,5mm²	12,5×2,5 31,25mm ²	2X (12,5×1,8) 2×22,5mm ²	2X (12,5×2,5) 2×31,25mm ²
JOINT BOX		Material: plastic. To connect two busbars.	TR85H7P007W				
HANGER		Material: plastic. Max support spacing: 1 m.			TR8502W		
CLAMP	r)	Material: steel. Max support spacing: 1 m.	TR8525				
END CAP		Material: plastic. Closes and protects the busbar end.	TR8506W				
FEED BOX		7 conductors.	TR85H7P005A7W -				
IN-LINE FEED		7 conductors.	TR85H7P03A7W				
TRANSITION BOX		For parallel connections 200A or 320A.	- TR8564		64		
FIXED POINT		To fix the line to control thermal expansion. 1 for each line.	TR8527.1				
		35A - single.	TR85H7P001				
TROLLEY CURRENT COLLECTOR 70A - double. TR85I		TR85H7P00	02				
		105A - triple.			TR85H7P0	10	

ITEM	PRODUCT	SPECIFICATION	50A	100A	160A	200A*	320A*
		Single.			TR8557		
TOWING ARM		Double.			TR8558		
		Triple.			TR8559		
4 POLES		Single (3ph 70A - PE 35A).			TR8561		
TROLLEY CONNECTION	Triple	Double (3ph 140A - PE 70A).					
CLAMP		Triple (3ph 210A - PE 105A).	TR8562				
SECTION JOINT		To use to section the line (double up the nr of the trolleys).			TR85H7P45	w	
GASKET IP44					TR8505S	}	



BUSBAR ACCESSORIES

23

ITEM	PRODUCT	SPECIFICATION	CODE
SUPPORT BRACKET – (RAIL Fixing)	20 CS SS	L=350mm	TR8550
	Mounting Example	L=500mm	TR8551
	2 arm clips kit included. THK ≤ 10mm Mounting Example	L=800mm	TR8552
SUPPORT BRACKET	6 20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	L=350mm	TR8555
(Wall Fixing)	Wall drilling plan	L=500mm	TR8556
END CAP	26 30 65 25 14 14		30607015

			ACCESSORIES
ITEM	PRODUCT	SPECIFICATION	CODE
TR60 CONDUCTORS CONNECTION CLAMP		Brass material	TR6015
TR85H5P CONDUCTORS CONNECTION CLAMP	20 7 7 12 14.4	Brass material	TR8548
TR85H5P CONDUCTORS CONNECTION CLAMP (for IN-LINE FEED)		Brass material	TR8537
TR85H7P CONDUCTORS		Flanged screw M6×12	11606075
CONNECTION KIT		Flanged nut M6	11612013
TR85H5P BRUSH KIT REPLACEMENT	amma omma	Only for: TR8518, TR8519, TR8532. One piece for each pole.	TR8520K
TR85H7P BRUSH KIT REPLACEMENT		1x TR85H7P001 2x TR85H7P002 3x TR85H7P010	TR85H7P020K
TR85H7P WHEELS KIT REPLACEMENT		Only for: TR85H7P001 TR85H7P002 TR85H7P010	TR85H7P021K



BUSBAR SYSTEM | CUSTOMIZATION FORM

B	US	B	A	R
		SU	IRV	ΕY

COMPANY NAM	ME:	CITY:	SURVE
COUNTRY:		CONTACT:	1.5 LAYOUT DRAWING
PHONE:		MAIL:	
DATE:		REFERENCE:	
1 GENERA	AL DATA		
1.1 TYPE 0	OF INDUSTRY [] Crane [] BMU [] Storage [] Other	
1.2 N° MAC	CHINE FOR TRACK		
1.3 N° OF T	TRACKS		
1.4 TRACK	LENGHT	m	
1.5 TRACK	LAYOUT	m straight m curved	
		(please include Layout Drawing on the next pag	e)
	RICAL DATA		
	R / CURRENT PER MACHINE IMULTANEOUS CURRENT	Kw - Inom A - Istart	
PER TR	RACK	A	
	R SUPPLY VOLTAGE	V 50/60 Hz - n° phases [] PE [] N
CWITCH	ROL SIGNALS H FREQUENCY AND DUTY	Specify number - Voltage	
	OF THE MACHINERY	per	
3 SYSTE	M CONFIGURATION	duty cycle [] 50% [] 60% [] 70% [] 80% [] 90% [] 100%	
3.1 FEED P	POINT(S) [] At beginning - [] At m from beginning - [] At m from eac	h end
3.2 CENTRI	E DISTANCE HANGERS	m	
	INE PARAMETERS		
	L SPEED	m/min	
4.2 BUILD I	DIMENSIONS	Please list if there are any build dimensions to take in consideration (include drawing)	
5 ENVIRO	ONMENTAL DATA	(
5.1 INDOOF	R OR OUTDOOR	[] Indoor [] Outdoor	
5.2 MIN & N	MAX AMBIENT TEMP.	°C min °C max	
5.3 ENVIRO	ONMENTAL DETAILS	[] Normal [] Dusty [] Humid [] Corrosive [] Other	
6 OPTION	NS		
	SFER GUIDES	[] Yes [] No - Quantity	
	ON JOINT	[] Yes [] No - Specify the position in the line	
	UBBER GASKET	[] Yes [] No	
6.4 OTHER			



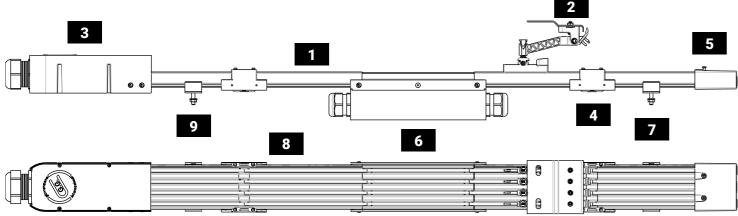
MULTIPOLE

MULTIPOLE SYSTEM AVAILABLE VERSION

The Multipole System is one of the most used insulated system for transmission of power. The main applications of this system are for mobile power consumer: automatic warehouse, light cranes and packaging machinery.

The honeycomb profile guarantees high rigidity and the design of the trolley allow to feed device that have high travel speed (up to 500 m/min).

TYPICAL LAYOUT



1	BUSBAR	PVC Housing
2	TROLLEY CURRENT COLLECTOR	Transmits the energy from the conductor to the machinery
3	HEAD FEED BOX	Connects power supply to the conductors
4	JOINT BOX	Links two busbars
5	END CAP	Closes and protects the busbar end
6	IN-LINE FEED BOX	Connects power supply from centre to the conductors
7	HANGER CLAMP	Connects the busbar to the support (posts, columns)
8	COPPER STRIP	Transmits the energy from the power supply to the current
		collector
9	FIXED POINT	Creates a fixed point to control thermal expansion

TYPICAL APPLICATIONS



CRANE

TECHNOLOGY

Cranes and Hoists

Recycling plans



PRODUCTION

AUTOMATION

Electric systems

Automated conveyors







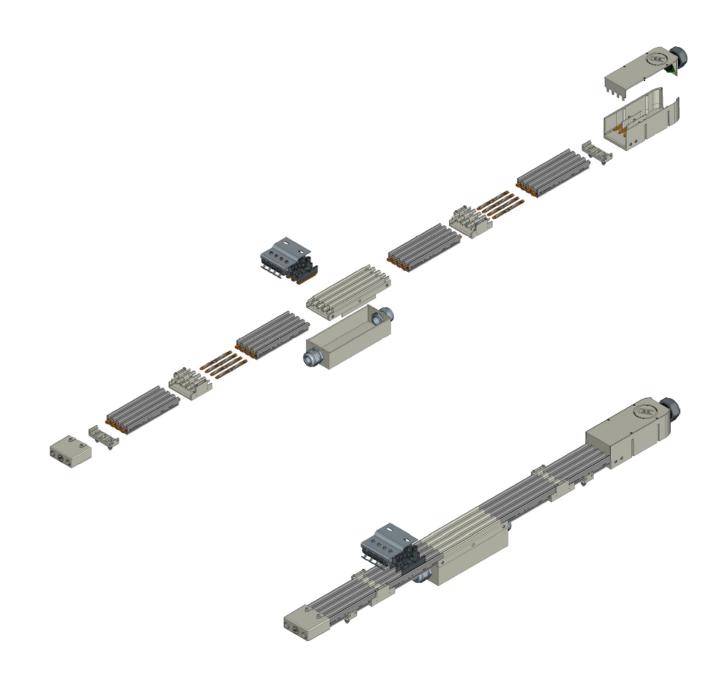


STORAGE

High-bay warehouses Automated storages

PRE-MOUNTED CONDUCTORS

The conductors are already inserted in the plastic casing.



Galvanized plant

26

27



MP04P PRE-MOUNTED CONDUCTORS

ITEM	PRODUCT	SPECIFICATION	60A	100A	140A
BUSBAR		PVC busbar. ETP copper. Lenght of 4 meters. 4 poles.	MP04P060	MP04P100	MP04P140
JOINT UNIT		Material: nylon and copper. To use to connect two busbar.	MP04P001		
HANGER CLAMP		Material: nylon. 1 or 2 screws to fix. 1 piece each 1 meter.		MP04P002	
FIXED POINT HANGER		Material: nylon. 1 or 2 screws to fix. 1 piece each 1 line.		MP04P014	
END CAP		Material: nylon. To use at the end of the line.		MP04P006	
END FEEDER BOX		Material: nylon and copper. To use to feed the line. Mounted at the extremity of the line.		MP04P003	

ITEM	PRODUCT	SPECIFICATION	60A	100A	140A	
IN-LINE FEED BOX		Material: nylon and copper. To provide intermediate feeding points to reduce voltage drop. Mounted along of the line.		MP04P008		
TROLLEY CURRENT COLLECTOR		50A. Compact. Max deflection: +-15mm.		MP04P011		
		50A. Long. Max deflection: +-30 mm.		MP04P012		

28 29